



**ISPE New England Chapter Meeting
September 9, 2004**



Amgen BioNext Tour

Please join us for the first ISPE tour of Amgen's BioNext Project. BioNext is a newly constructed 750,000 ft² biotech facility in West Greenwich, RI for the manufacture of Enbrel®.

This program will start at the Crowne Plaza Hotel in Warwick, RI. A box lunch will be served in the vendor area followed by two topics on the BioNext project:

Topic 1: The design and process philosophy for the BioNext Facility including personnel, product and waste flow, GMP philosophy and construction issues.

Topic 2: The planning and execution of the commissioning and qualification of the BioNext Project. The program will then move to the BioNext facility in West Greenwich, RI. Participants will be bussed to the facility. Everyone will get three tours: a process area (see selections below), a grayspace tour and a tour of the central utilities building.

**Please note any special physical requirements needed for tour.

<p>Program Outline:</p> <p>At the Crowne Plaza: 10:30 – 11:00 Vendor setup 11:00 – 11:30 Registration 11:30 – 12:30 Lunch / vendors 12:30 – 2:30 Speakers with breaks</p> <p>At Amgen: 3:00 – 6:00 Plant tours</p>	<p align="center">Speaker 1: Mark Sawyer, Senior Director, Engineering</p> <p align="center">Speaker 2: Ed Fitzgerald, Manager, Engineering</p> <p align="center">Plant Tours:</p> <p>Each person gets one process area tour. Please rank in order of preference---assigned on a first come, first served basis:</p> <p>___ Media prep/filtration and seed bioreactors ___ Perfusion and production bioreactors ___ Purification train</p>	<p>Pre-Registration & ISPE Members ONLY (absolutely no on-site registration)</p> <p><input type="checkbox"/> ISPE Members \$75.00</p> <p>Want to join ISPE? Go to ISPE.org and you can join and pay online.</p> <p>Charge to <input type="checkbox"/> Visa <input type="checkbox"/> MC <input type="checkbox"/> AMEX Card Number _____ Expiration Date _____</p>
<p><input type="checkbox"/> Vendor Table Registration \$250 (includes seminar attendance for one attendee) Space is very limited. Vendor registration may not be accepted after 9-3, 2004</p>		<p>Mail or fax completed form with check by September 3, 2004 to:</p> <p align="center">ISPE New England Chapter PMB 190, 1643 Warwick Avenue Warwick, RI 02889 401-737-0959 Fax Questions: Alice Stanelun 401-739-6419</p>

Name _____ ISPE Membership# _____

Job Title _____ Company _____

Address _____ City _____ State _____ Zip _____

Phone _____ Fax _____ E-mail _____

Fax Reply to 401-737-0959